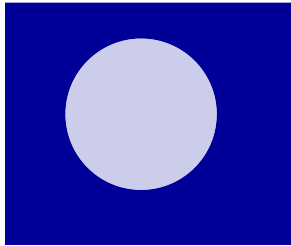


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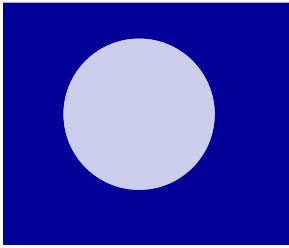
St Georges House
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VARIABLE RAKE HYDRAULIC SHEARS



VR	Unit	6×3000	6×4000	8×3000	8×4000	10×3000	10×4000
Thickness	mm	6	6	8	8	10	10
Width	mm	3070	4070	3070	4070	3070	4070
Strokes	hpm	18—48	15—35	15—35	15—35	15—35	15—35
Backgauge	mm	5— 1000	5—1000	5—1000	5—1000	5—1000	5—1000
Cutting Angle	°	0.5—2	1—2	1—2.5	1—2	1—2.5	1—2
Backgauge Speed	mm / s	300	300	300	300	300	300
Clamping Jacks	pcs	14	18	14	18	14	18
Tank Capacity	L	300	300	300	300	300	300
Weight	kg	6150	8050	8500	11000	10500	12500

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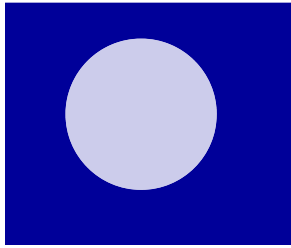
**PR-SERIES HYDRAULIC PRESSBRAKE
With Delam CNC Control**



PR Specification	30*1000	60*1500	60*2050	100*3100	100*4100
Bending Force	300	600	600	1000	1000
Worktable Length	1000	1500	2050	3100	4100
Column Distance	650	1100	1600	2600	3600
Throat Depth	300	300	300	400	400
Ram Stroke	165	165	165	215	215
Approach Speed	160	150	150	160	160
Working Speed	10	11	11	10	10
Return Speed	120	120	120	130	120
Weight	2000	4000	4800	8050	10500

PR Specification	150*3100	150*4100	225*3100	225*4100	320*3100	320*4100
Bending Force	1500	1500	2250	2250	3200	3200
Worktable Length	3100	4100	3100	4100	3100	4100
Column Distance	2600	3600	2600	3600	2600	3600
Throat Depth	400	400	400	400	400	400
Ram Stroke	215	215	215	215	265	265
Approach Speed	120	130	120	130	120	120
Working Speed	9	9	9	9	9	9
Return Speed	80	80	90	90	80	80
Weight	9650	13800	14050	17800	19500	23500

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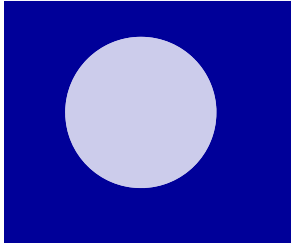
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20 Ton SERVO ELECTRIC CNC PUNCHING MACHINE



Specification	Unit	MT—200			
Max. Punch Force	KN	200			
Max. Processing Size (With one	mm	1250×2500	1250×4000	1250×5000	1500×4000
Feeding Speed	m/min	85	85	85	85
No. of Station	个	24/32	24/32	24/32	24/32
No. of Auto-index	个	2	2	2	2
No. of controlling Axis	轴	4+1	4+1	4+1	4+1
Processing thickness	mm	0.6—6.35	0.6—6.35	0.6—6.35	0.6—6.35
Max. Punch Hit	hpm	410	400	400	380
Max. Punch Hit at 25mm pace	hpm	320	280	280	260
Max. Punch Diameter per Time	mm	Φ88.9	Φ88.9	Φ88.9	Φ88.9
Main Motor Power	KW	16	16	16	16
Hole Accuracy	mm	±0.10	±0.10	±0.10	±0.10
CNC System		FANUC	FANUC	FANUC	FANUC
Outline Dimension	mm	5020×2680×2275	5020×4000×2275	5020×5000×2275	5520×4300×2275
Machine Structure		闭式O—Type	闭式O—Type	闭式O—Type	闭式O—Type

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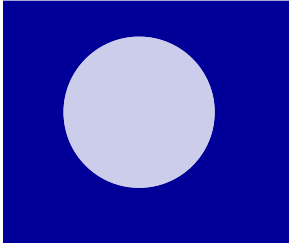
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30Ton Hydraulic CNC PUNCHING MACHINE



Specification	Unit	VT-300			
Punch Force	KN	300			
Max. Processing Size	mm	1250*2500	1250*4000	1250*5000	1500*4000
Max. Processing Thickness	mm	6.35	6.35	6.35	6.35
Max. Punch Diameter	mm	φ 88.9	φ 88.9	φ 88.9	φ 88.9
No. of Station	no.	24/32	24/32	24/32	24/32
Hole Accuracy	no.	±0.10	±0.10	±0.10	±0.10
1mm Step Max. Punch Hit	hpm	600	600	600	600
25mm Step Max. Punch Hit	hpm	350	320	320	320
Max. Traversing Speed (1mm thick sheet)	m/min	85	85	85	85
Turret Speed	rpm	30	30	30	30
Controlling Axis	No.	4	4	4	4
No. , of Auto-Index	No.	2	2	2	2
Air Pressure	mpa	0.6	0.6	0.6	0.6
Outline Dimension	mm	5020*2680 *2340	5020*4000 *2340	5020*5000 *2340	5770*4000 *2340
Machine Weight	T	15	16.5	18	19.5
Frame		O-Type	O-Type	O-Type	O-Type

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**LC SERIES LASER CUTTING MACHINE
1KW-2KW-4KW-6KW**



Technique Specification	LC6-2512	LC6-3015	LC6-4020
Processing Size	2500*1250mm	3000*1500mm	4000*2000mm
Stroke of X Axis	2550mm	3050mm	4050mm
Stroke of Y Axis	1275mm	1525mm	2050mm
Stroke of Z Axis	120mm		
Positioning Accuracy	±0.1mm/m		
Repositioning Accuracy	±0.025mm		
Max. Traversing Speed	90m/min	90m/min	70m/min
Width of the Cutting Gap	0.15~0.30mm		
Cutting Accuracy	±0.1mm/m		
Height Control of Z Axis	CNC control and trace		
Trade System	Adopt the capacitor displacement sensor		
Rated Loading Capacity	890Kg	890Kg	1600Kg
Compressed Air Pressure	0.55Mpa		
CNC System	FANUC 18i-LB		
Laser Generator	FANUC C1000E,C2000E,C4000E,C6000E		